For Hydraulics

Super HSP Cupla

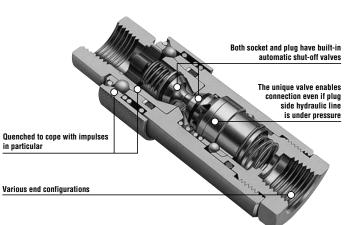
Connects hydraulic piping even with residual pressure up to 20.6MPa {210kgf/cm²}











Can be connected even with residual pressure in plug side hydraulic line. This Cupla is best for frequent connection of pressurized hydraulic lines.

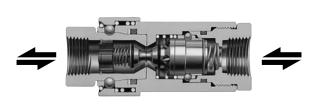
- Super HSP Cupla socket can be connected easily with small power to standard HSP plug even with residual pressure on the plug side of the hydraulic line.
- Plugs of lot No. 11 or later from existing HSP Cuplas should be used.
- For impact resistance, especially repeated impulses, special quenched steel is used for the body. This ensures original performance over a long period.
- The design reduces pressure loss, and so particularly suitable for hydraulic applications where enough fluid flow is essential. Both socket and plug have built-in automatic shut-off valves to prevent fluid spill out on disconnection.

Specifications								
Body material	Special steel (Nickel-plated)							
Size	1/4" • 3/8" • 1/2" • 3/4" • 1"							
Working pressure MPa {kgf/cm²}	20.6 {210}							
Pressure resistance MPa {kgf/cm²}	31.0 {316}							
Residual pressure allowance in plug	7.0MPa {70kgf/cm ² }							
Seal material	Seal material	Mark	Working temperature range	Remarks				
Working temperature range	Nitrile rubber	NBR (SG)	-20°C~+80°C	Standard material				

Max. Tightening Torque N·m {kgf·cm}							
Size	1/4"	3/8"	1/2"	3/4"	1"		
Torque	28 {286}	45 {459}	90 {918}	100 {1020}	180 {1836}		

Flow Direction

Fluid may flow in either direction from plug or from socket side when coupled.



Note: When the socket is connected to the plug with residual pressure, pass fluid for at least 30 seconds from socket side at a pressure of minimum 1MPa plus the residual pressure in order to fix and keep the socket valve open.

Interchangeability

Supre HSP socket should be used with existing HSP Cupla plug.

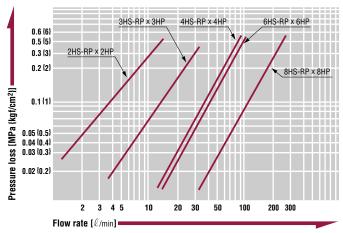
Min. Cross-Sectional Area (When connected to a HSP Cupla) (mm ²)							
Model	2HS-RPx2HP	3HS-RPx3HP	4HS-RPx4HP	6HS-RPx6HP	8HS-RP×8HP		
Min. Cross-Sectional Area	17	30	77	77	203		

Suitability for Vacuum	for Vacuum $$1.3Pa\ \{1\ x\ 10^{-2}mmHe$				
Socket only	Plug only	When connected			
_	=	Operational			

Admixture of Air on Connection $(m\ell)$							
Model	2HS-RP	3HS-RP	4HS-RP	6HS-RP	8HS-RP		
Volume of air	0.64	1.84	3.47	3.47	12.4		

Flow Rate – Pressure Loss Characteristics

•Fluid : Hydraulic oil •Temperature : 30°C ± 5°C •Fluid viscosity : 46 × 10°6m²/s •Density : 0.87 × 10³kg/m³

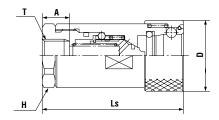


Note: Use in combination of Super HSP Cupla Socket and HSP Cupla Plug.

Models and Dimensions WAF: WAF stands for width across flats.

Socket HS type (Female thread)

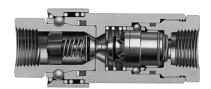




Model	Application	Mass (g)	Dimensions (mm)					
			Ls	øD	Hs(waf)	A	T	
2HS-RP	R 1/4	160	57.5	27.5	Hex.21	13	Rc 1/4	
3HS-RP	R 3/8	275	72.0	33	Hex.27	13	Rc 3/8	
4HS-RP	R 1/2	570	88.5	43	Hex.35	16	Rc 1/2	
6HS-RP	R 3/4	550	90.5	43	Hex.35	18	Rc 3/4	
8HS-RP	R 1	1,230	114	58	Hex.46	20	Rc 1	

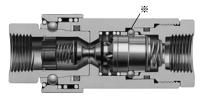
How to use Super HSP Cupla

① Connected to plug with residual pressure.



When the socket is connected to the plug under residual pressure, the socket valve opens but the valve on the plug side does not open because of the internal residual pressure. However, in this state, the connection of socket and plug is completed.

② Valve is opened with appropriate pressure (residual pressure plus 1.0MPa ({10kgf/cm²} or more) from the socket side and then locked.



In condition \bigcirc , if fluid with pressure (residual pressure plus 1.0MPa) flows for 30 seconds or more, the plug valve is pushed in by socket valve under that pressure and open to flow the fluid. At this time the balls indicated by an asterisk on the sketch completely lock the socket valve. When the socket valve is locked completely, fluid may flow in either direction from plug or from socket side.

When pressurized from the socket, it takes a few seconds until the valve of socket is locked.

Application example

