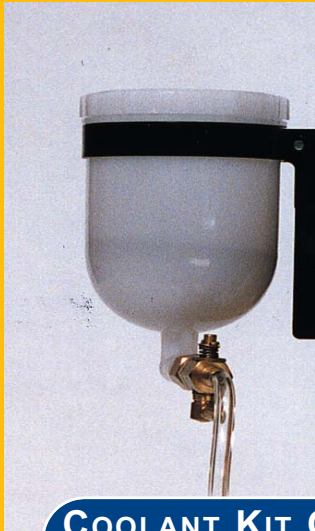




M250 ATRA MASTER MAGNETIC BASE DRILL



COOLANT KIT OPTIONAL
P/No. 99A541



M250 AEG

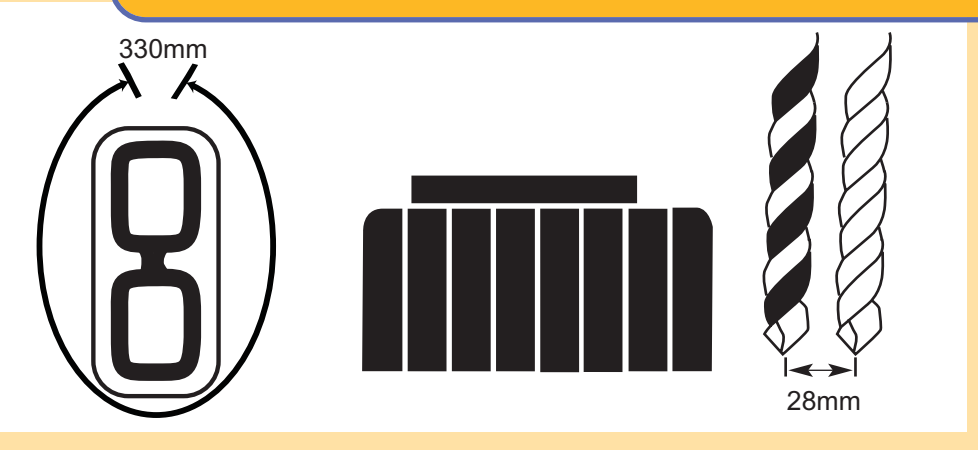
SPECIFICATIONS:

| | |
|--------------------------------|---------------------------|
| Twist Drill Capacity: | 25mm (Steel) |
| Magnet Holding Capacity: | 1500 kgf |
| Stroke: | 230mm |
| Magnet Dimensions: | 110 x 243 mm |
| Height: | 528 mm |
| AEG Drill: | AEG B4-1050 3 Morse Taper |
| Free Speed: | 220, 250, 350, 420 |
| Load Speed: | 115, 160, 190, 260 |

JETBROACH HOLDER OPTIONAL



SWIVEL ANGLE FRONT AND REAR MOVEMENT



SEE OVER FOR DRILLING RECOMMENDATIONS

BISALLOY & STAINLESS STEEL DRILLING

- All to be used on lowest speed
 - 220 RPM Free Speed
 - 110 RPM Load Speed
- Use BHM03050 Broach holder
- Use a 5 litre Pressure Pack for Coolant
- Use water soluble coolant mixture 1:1 to maximise tool life
- For Bisalloy up to 360 grade max. diameter 32mm x 50mm
- Remove the skin from bisalloy plates and allow all teeth to be well into the cut before maximum feed is applied

C8 - 8% COBALT, HARDENED BROACH CUTTER



| Short Series | | Long Series | |
|--------------|--------|-------------|--------|
| RB1325 | RB2425 | RB1650 | RB2850 |
| RB1425 | RB2525 | RB1750 | RB3050 |
| RB1625 | RB2625 | RB1850 | RB3250 |
| RB1725 | RB2725 | RB1950 | |
| RB1825 | RB2825 | RB2150 | |
| RB1925 | RB2925 | RB2250 | |
| RB2025 | RB3025 | RB2350 | |
| RB2125 | RB3225 | RB2450 | |
| RB2225 | RB3325 | RB2550 | |
| RB2325 | | RB2650 | |



Contact us for sizes not listed.

OZBROACH™

HIGH SPEED STEEL CUTTERS



| Cutter Diam. | Supplier P/N 25mm Depth | Cutter Diam. | Supplier P/N 25mm Depth | Cutter Diam. | Supplier P/N 50mm Depth | Cutter Diam. | Supplier P/N 50mm Depth |
|--------------|----------------------------|--------------|----------------------------|--------------|----------------------------|--------------|----------------------------|
| 12mm | OT12256 | 31mm | OT31258 | 12mm | OT12506 | 31mm | OT31508 |
| 13mm | OT13256 | 32mm | OT32258 | 13mm | OT13506 | 32mm | OT32508 |
| 14mm | OT14256 | 33mm | OT33258 | 14mm | OT14506 | 33mm | OT33508 |
| 15mm | OT15256 | 34mm | OT34258 | 15mm | OT15506 | 34mm | OT34508 |
| 16mm | OT16258 | 35mm | OT35258 | 16mm | OT16508 | 35mm | OT35508 |
| 17mm | OT17258 | 36mm | OT36258 | 17mm | OT17508 | 36mm | OT36508 |
| 18mm | OT18258 | 37mm | OT37258 | 18mm | OT18508 | 37mm | OT37508 |
| 19mm | OT19258 | 38mm | OT38258 | 19mm | OT19508 | 38mm | OT38508 |
| 20mm | OT20258 | 39mm | OT39258 | 20mm | OT20508 | 39mm | OT39508 |
| 21mm | OT21258 | 40mm | OT40258 | 21mm | OT21508 | 40mm | OT40508 |
| 22mm | OT22258 | 41mm | OT41258 | 22mm | OT22508 | 41mm | OT41508 |
| 23mm | OT23258 | 42mm | OT42258 | 23mm | OT23508 | 42mm | OT42508 |
| 24mm | OT24258 | 43mm | OT43258 | 24mm | OT24508 | 43mm | OT43508 |
| 25mm | OT25258 | 44mm | OT44258 | 25mm | OT25508 | 44mm | OT44508 |
| 26mm | OT26258 | 45mm | OT45258 | 26mm | OT26508 | 45mm | OT45508 |
| 27mm | OT27258 | 46mm | OT46258 | 27mm | OT27508 | 46mm | OT46508 |
| 28mm | OT28258 | 47mm | OT47258 | 28mm | OT28508 | 47mm | OT47508 |
| 29mm | OT29258 | 48mm | OT48258 | 29mm | OT29508 | 48mm | OT48508 |
| 30mm | OT30258 | 49mm | OT49258 | 30mm | OT30508 | 49mm | OT49508 |
| | | 50mm | OT50258 | | | 50mm | OT50508 |

HIGH SPEED STEEL LOCATING PINS

25mm Depth 6mm Ø
25mm Depth 8mm Ø

NAP0625
NAP0825

50mm Depth 6mm Ø
50mm Depth 8mm Ø

NAP0650
NAP0850

6mm Pins suit sizes 12 to 15mm diameter
8mm Pins suit sizes 16 to 50mm diameter

