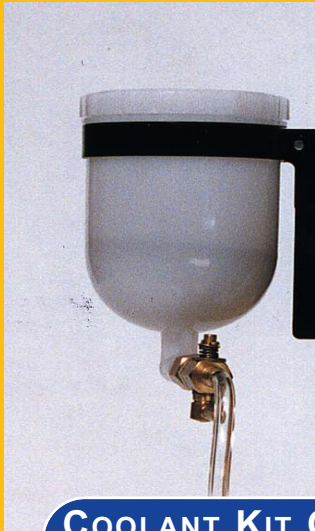




M320 ATRA MASTER MAGNETIC BASE DRILL



COOLANT KIT OPTIONAL
P/No. 99A541



M320 AEG

SPECIFICATIONS:

- Twist Drill Capacity: 32mm (Steel)
- Magnet Holding Capacity: 1800 kgf
- Stroke: 280mm
- Magnet Dimensions: 124 x 244 mm
- Height: 525 mm
- AEG Drill: AEG B4-1050 3 Morse Taper
- Free Speed: 220, 250, 350, 420
- Load Speed: 115, 160, 190, 260

JETBROACH HOLDER OPTIONAL



SWIVEL ANGLE FRONT AND REAR MOVEMENT

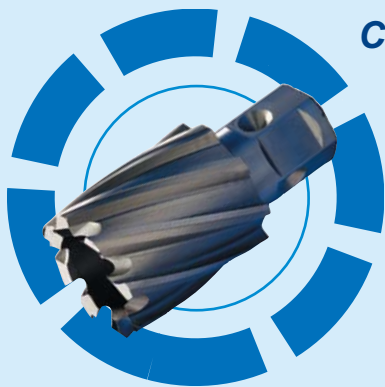


SEE OVER FOR DRILLING RECOMMENDATIONS

BISALLOY & STAINLESS STEEL DRILLING

- All to be used on lowest speed
 - 220 RPM Free Speed
 - 110 RPM Load Speed
- Use BHM03050 Broach holder
- Use a 5 litre Pressure Pack for Coolant
- Use water soluble coolant mixture 1:1 to maximise tool life
- For Bisalloy up to 360 grade max. diameter 32mm x 50mm
- Remove the skin from bisalloy plates and allow all teeth to be well into the cut before maximum feed is applied

C8 - 8% COBALT, HARDENED BROACH CUTTER



Short Series		Long Series	
RB1325	RB2425	RB1650	RB2850
RB1425	RB2525	RB1750	RB3050
RB1625	RB2625	RB1850	RB3250
RB1725	RB2725	RB1950	
RB1825	RB2825	RB2150	
RB1925	RB2925	RB2250	
RB2025	RB3025	RB2350	
RB2125	RB3225	RB2450	
RB2225	RB3325	RB2550	
RB2325		RB2650	



Contact us for sizes not listed.



Cutter Diam.	Supplier P/N 25mm Depth	Cutter Diam.	Supplier P/N 25mm Depth	Cutter Diam.	Supplier P/N 50mm Depth	Cutter Diam.	Supplier P/N 50mm Depth
12mm	OT12256	31mm	OT31258	12mm	OT12506	31mm	OT31508
13mm	OT13256	32mm	OT32258	13mm	OT13506	32mm	OT32508
14mm	OT14256	33mm	OT33258	14mm	OT14506	33mm	OT33508
15mm	OT15256	34mm	OT34258	15mm	OT15506	34mm	OT34508
16mm	OT16258	35mm	OT35258	16mm	OT16508	35mm	OT35508
17mm	OT17258	36mm	OT36258	17mm	OT17508	36mm	OT36508
18mm	OT18258	37mm	OT37258	18mm	OT18508	37mm	OT37508
19mm	OT19258	38mm	OT38258	19mm	OT19508	38mm	OT38508
20mm	OT20258	39mm	OT39258	20mm	OT20508	39mm	OT39508
21mm	OT21258	40mm	OT40258	21mm	OT21508	40mm	OT40508
22mm	OT22258	41mm	OT41258	22mm	OT22508	41mm	OT41508
23mm	OT23258	42mm	OT42258	23mm	OT23508	42mm	OT42508
24mm	OT24258	43mm	OT43258	24mm	OT24508	43mm	OT43508
25mm	OT25258	44mm	OT44258	25mm	OT25508	44mm	OT44508
26mm	OT26258	45mm	OT45258	26mm	OT26508	45mm	OT45508
27mm	OT27258	46mm	OT46258	27mm	OT27508	46mm	OT46508
28mm	OT28258	47mm	OT47258	28mm	OT28508	47mm	OT47508
29mm	OT29258	48mm	OT48258	29mm	OT29508	48mm	OT48508
30mm	OT30258	49mm	OT49258	30mm	OT30508	49mm	OT49508
		50mm	OT50258			50mm	OT50508

HIGH SPEED STEEL LOCATING PINS

25mm Depth 6mm Ø NAP0625 50mm Depth 6mm Ø NAP0650
 25mm Depth 8mm Ø NAP0825 50mm Depth 8mm Ø NAP0850

6mm Pins suit sizes 12 to 15mm diameter
 8mm Pins suit sizes 16 to 50mm diameter

