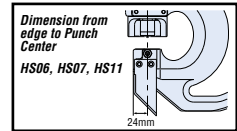


**New design adopted for punching stainless steel.
Inching function (manual operation) is available.**



SELFERACE
Model **HS06-1322**

423mm 323mm

- Max. Punching Thickness : 13mm
- Max. Punching Diameter : 22mm
- Max. Output : 367kN (37tf)

SELFERACE
Model **HS07-1624**

430.5mm 363mm

- Max. Punching Thickness : 16mm
- Max. Punching Diameter : 24mm
- Max. Output : 464kN (47tf)

SELFERACE
Model **HS11-1624**

462.5mm 385mm

- Max. Punching Thickness : 16mm
- Max. Punching Diameter : 24mm
- Max. Output : 464kN (47tf)

Specifications

In case of mild steel maximum punching thickness must be decided based on the equation of 0.8 x punching diameter. For details see the instruction manual.

Model	HS06-1322		HS07-1624		HS11-1624			
Max. Throat Depth	mm 60		70		110			
Punching Capacity	for Mild Steel	for Stainless Steel	for Mild Steel	for Stainless Steel	for Mild Steel	for Stainless Steel		
Max. Punching Thickness	mm 13	6	16	6	16	6		
Max. Punching Diameter	mm 22	22	24	24	24	24		
Hole Making Time	Punching Time 7.9 sec.		Punching Time 11.8 sec.		Punching Time 11.8 sec.			
	Returning Time 3.4 sec.		Returning Time 5.7 sec.		Returning Time 5.7 sec.			
Allowable Max. Pressure	MPa (kgf/cm ²) 68.65 (700)		68.65 (700)		68.65 (700)			
Max. Output	kN (tf) 367 (37)		464 (47)		464 (47)			
Ram Stroke	mm 21		25		25			
Mass (Weight)	kg 20.5		25.5		30			
Standard Accessories	<ul style="list-style-type: none"> • Hose Kit Ass'y : 1 set • Hex. Socket Screw Key 4mm/5mm : Each 1 pc. • Spanner : 1 pc. • Sub Handle Ass'y : 1 set • Chip Guard Ass'y : 1 set • D Punch / Die 22 mounted on machine 		<ul style="list-style-type: none"> • Hose Cord Ass'y : 1 set • Hex. Socket Screw Key 4mm/5mm : Each 1 pc. • Spanner : 1 pc. • Sub Handle Ass'y : 1 set • Chip Guard Ass'y : 1 set • D Punch / Die 22 mounted on machine 		<ul style="list-style-type: none"> • Hose Kit Ass'y : 1 set • Hex. Socket Screw Key 4mm/5mm : Each 1 pc. • Spanner : 1 pc. • Sub Handle Ass'y : 1 set • Chip Guard Ass'y : 1 set • D Punch / Die 22 mounted on machine 			
Optional Parts	Part No.	Part Name	Unit	Model	Part No.	Part Name	Unit	Model
	TB02506	Hose Kit A'ssy 5m	1 set	HS series	TQ03359	High Pressure Hose 10m	1 pc.	HS series
	TP05184	Ultra-high pressure hose 5m	1 pc.		TB02545	Switch Cord A'ssy 10m	1 set	
	TQ02569	High Pressure Hose 5m	1 pc.		TB02141	Foot Switch A'ssy	1 set	
	TB02390	Switch Cord A'ssy 5m	1 set		TA92729	Oil Can A'ssy	1 pc.	
TP05777	Ultra-high pressure hose 10m	1 pc.	TB02142		Hook Clamp A'ssy	1 set		

HYDRAULIC PUMP for SERFER ACE
Model **HPD-05**

Double-Acting

415mm 426.4mm

Specifications

Model	HPD-05	
Power Source (Single Phase)	115 V / 230 V AC	
Max. Output Pressure	MPa (kgf/cm ²) 68.65 (700)	
Output	50Hz	60Hz
At No Load	ℓ /min 1.20	1.44
At 68.65MPa	ℓ /min 0.55	0.66
Motor	0.4 kW 4P	
Reservoir Capacity	ℓ 4.0	
Discharge Port	Rc 3/8	
Electro-Magnetic Valve	4 way 3 position valve	
Mass (Weight)	kg 32.5	